

Technical Data Sheet

Durostone[®] Tubes EPC 22

GFK-EP

Typical characteristics

- Good mechanical properties
- Good electrical properties
- Epoxy (EP) resin matrix reinforced with an e-glass fine fabric
- EN 61212 compliant (EPGC 22)

Typical industries

- Dry transformers
- 전기 산업
- Electrical Insulating Components
- Oil-filled transformers
- Pipelines

| | Test method | Unit | Guideline value |
|--|-------------|---------------------|-----------------|
| Mechanical properties | | | |
| Flexural strength [⊥] | ISO 178 | MPa | 320 |
| Compressive strength (axial) | ISO 604 | MPa | 175 |
| Thermal properties | | | |
| Temperature index | IEC 60216 | T.I. | 155°C |
| Insulation class | IEC 60085 | / | F |
| Physical properties | | | |
| Density | ISO 1183 | g / cm ³ | 1,7 - 1,8 |
| Water absorption (3 mm thickness) | ISO 62 | mg | 0,8 |
| Dielectrical properties | | | |
| Electric strength 90°C under oil [⊥] | IEC 60243 | kV / mm | 7,7 |
| Electric strength 90°C under oil II | IEC 60243 | kV/25mm | 40 |
| Relative permittivity (50 Hz) | IEC 60250 | ε _r | 5,2 |
| Insulation resistance after 24 h water immersion | IEC 60167 | Ω | 10 ⁹ |
| Dissipation factor (50 Hz) | IEC 60250 | tan δ | 0,04 |

[⊥] = perpendicular to the lamination II = parallel to the lamination

The data stated above are average values verified on the basis of regular statistical tests and controls. All information in this publication is based on current technical knowledge and experience. Due to the large number of possible influences during processing and application, it does not exempt the user/processor from carrying out their own tests and trials. Responsibility for the evaluation of the end product for the intended use and compliance with the applicable relevant legal requirements lies exclusively with the user/processor as well as the distributor of the respective product/end product. Suggested uses do not constitute an assurance of suitability for the recommended purpose. The information in this publication and our declarations in Connection with this publication do not constitute acceptance of a guaranteed or warranted characteristic. Guarantee declarations require our separate express written declaration in order to be effective. We reserve the right to adapt the product to technical progress and new developments. The products described in this publication are only sold to customers with the appropriate expertise and not to consumers. Please do not hesitate to contact us if you have any questions or if you experience any specific application problems. If the

ri-inquiry@roechling.com • www.roechling.com/industrial/materials

Print: 16/06/2026 • Release: 09/04/2026 • Version: 1.0
 PIM-ID: 715238 • PIM-Code: 47-19-17.10.14.13-6.11.7.6.5-13
 Company-IDs: 20000-1

Page 1 / 2 (Dates in DD/MM/YYYY)



application for which our products are used is subject to an official approval requirement, the user/processor is responsible for obtaining these approvals. Our application recommendations do not exempt the user/processor from the obligation to examine and, if necessary, clarify the possibility of infringements of third-party rights. In all other respects, we refer to our General Terms and Conditions (GTC). These are available at: www.roechling-industrial.com/gtc



ri-inquiry@roechling.com • www.roechling.com/industrial/materials

Print: 16/06/2026 • Release: 09/04/2026 • Version: 1.0
PIM-ID: 715238 • PIM-Code: 47-19-17.10.14.13-6.11.7.6.5-13
Company-IDs: 20000-1

Page 2 / 2 (Dates in DD/MM/YYYY)

